

## **ENGR 4000: Quality Systems Engineering**

This course, or BIOE 4000 Bioprocess Validation & Quality Engineering, is required for all Engineering majors.

Course Coordinator:

BJ Kim

Catalog Description:

Analytical procedures associated with statistical quality and process control. This course includes design of experiments and systematic approaches to maintenance and improvement of process quality.

Course Structure:

Three 50-minute lectures (three credits)

Prerequisites:

MATH 3307 Mathematical Statistics I

Required Materials:

1. *Probability and Statistics for Engineers and Scientists, 8th Edition*, Ronald E. Walpole, et al. Pearson Education, 2006. (ISBN 0131877119)
2. *Fundamental Of Engineering Supplied-Reference Handbook, 7th Edition*, National Council of Examiners. (ISBN 1-932613-19-6)

Course Objectives:

Upon completion of this course, students shall be able to:

- Estimate one- and two-sample parameters
- Perform one- and two-sample statistical hypothesis testing
- Apply simple and multiple linear regression models
- Design and perform one-factor and two or more factors experiments
- Design and implement factorial experiments
- Apply control charts for variables and attributes
- Analyze results of control charts
- Design a quality management system

Lecture Topics:

- Review of Probability Distributions and Sampling Distributions (2 classes)
- One-Sample Statistical Inference (3 classes)
- Two-Sample Statistical Inference (3 classes)
- One-Sample Statistical Hypothesis Testing (2 classes)
- Two-Sample Statistical Hypothesis Testing (2 classes)
- Simple Linear Regression Model (3 classes)
- Analysis-of-Variance Approach and Correlation (3 classes)
- Multiple Linear Regression Model (2 classes)
- One-Way Analysis of Variance (3 classes)
- Two-Factor Analysis of Variance (3 classes)
- Factorial Experiments (2 classes)
- Fractional Factorial Experiments (2 classes)
- Statistical Process Control (3 classes)
- Control Charts for Variables (2 classes)
- Control Charts for Attributes (2 classes)
- Process Capability Analysis and Acceptance Sampling (2 classes)
- Systems for Quality Improvement: ISO 9000 (2 classes)

Relevant Program Outcomes:

Graduates of the BS in Engineering Program will demonstrate:

- a) an ability to apply knowledge of mathematics, science, and engineering.
- b) an ability to design and conduct experiments, as well as to analyze and interpret data.
- c) an ability to design a system, component, or process to meet desired needs within realistic constraints such as economic, environmental, social, political, ethical, health and safety, manufacturability, and sustainability.
- e) an ability to identify, formulate, and solve engineering problems.
- g) an ability to communicate effectively.
- j) a knowledge of contemporary issues.

Professional Component Content:

Math/Science: 0;      Engineering: 3 cr;      General Education: 0

Assessment Requirements:

Student Work Samples:

- Homework report (Outcomes b and g)
- Assignment on contemporary issues (Outcome j)

Targeted Exam Questions

- Application of statistics (Outcome a)
- Quality systems analysis (Outcome c)
- Solution of engineering problems (Outcome e)

Student Course Survey

Last Review:

November 1, 2006 by BJ Kim